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#### Review

# Catalytic cyclometalation reaction of unsaturated compounds in synthesis of magnesa- and aluminacarbocycles

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Dedicated to Professor John M. Birmingham on the occasion of his 80th birthday.

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#### ABSTRACT

The investigation results on design and application of the new catalytic cyclometalation reaction of olefins, dienes, acetylenes and allenes with Al, Mg and halogen alkyls mediated by Ti or Zr based metallocene catalysts to produce novel classes of cyclic organometallics namely aluminacyclopropanes, aluminacyclopropenes, aluminacyclopentanes, aluminacyclopentenes, aluminacyclopenta-2,4-dienes, magnesacyclopentanes, magnesacyclopentenes, magnesacyclopenta-2,4-dienes as well as metallamacrocycles are summarized and systematized. Selected literature data on thermal synthesis of cyclic organoaluminum and organomagnesium compounds for comparison the efficiencies of catalytic and classic synthetic methods are given. Mechanistic aspects of catalytic cyclometalation of unsaturated compounds and chemical transformations of Al and Mg metallacycles are discussed.

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#### 1. Introduction

Growing scientific interest in nontransition metallacycles is conditioned by their wide applications in the synthesis of carboand heterocyclic compounds including gigantic hydrocarbons and organometallic macrocycles, useful organic and organometallic synthons.

\* Corresponding author. Fax: +7 347 2842750. *E-mail address:* ink@anrb.ru (U.M. Dzhemilev). To a number of known, available and stable metallacycles one should add cyclic organoaluminum (OACs) and organomagnesium compounds (OMCs) containing active M–C bonds. The synthetic methods to produce the aforesaid compounds have been mainly developed in the last 10–15 years.

It can be said without exaggeration that all these achievements became possible due to the application of metal complex catalysis to chemistry of OACs and OMCs. As a result, the new regio- and stereoselective fundamental reactions have been successfully elaborated to obtain earlier not described three-membered,

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five-membered and macrocyclic Al- and Mg-containing organic compounds and their heteroderivatives.

The pioneer researches stimulated by the authors of the present survey have determined the new effective routs for designing the wide assortment of practically valuable metallacycles from the simplest olefins, dienes, acetylenes, allenes, and Mg or Al alkyls in one preparative stage affected by Ti, Zr, Hf, and Co catalysts.

Undoubtedly, these investigations appear as a keystone for development and implementation of innovative chemical technologies, which are based on the use of heterogeneous, supported and homogeneous metal complex catalysts prepared from cyclopentadienyl complexes of Ti, Zr, Co and some other transition metals.

For the first time the results on the synthesis and transformations of five-membered OACs and OMCs namely aluminacyclopentanes and magnesacyclopentanes have been summarized in 1995 [1].

Since that time, a large amount of publications concerned with the synthesis and properties of various metallacycles have appeared in the literature.

Herein, we have made an effort to analyze the most important findings of domestic and foreign investigators on cyclometalation of olefins, dienes, allenes and acetylenes with Grignard reagents and alkylhalogenalanes in the presence of Ti and Zr complex catalysts to synthesize Al and Mg metallacarbocycles.

The best known thermal procedures that provide access to Al and Mg metallacycles will be discussed for comparison of their efficiencies with catalytic ones. Simultaneously the authors intend to discuss ideology and prospects of further research in this area of organometallic chemistry.

#### 2. Thermal methods to synthesize aluminacarbocycles

Thermal hydroalumination of hexa-1,5-dienes with  $Bu_3^i$ Al has been recognized as one of the earliest known method to synthesize cyclic OACs [2]. During the investigation of this reaction the authors have established that at 180 °C the  $Bu_3^i$ Al molecule eliminated the isobutene molecule yielding  $Bu_2^i$ AlH. The latter hydroaluminated hexa-1,5-diene at the double bonds giving rise to aluminacyclohexanes **1**. Thermal isomerization of **1** led to aluminacyclopentanes **2**.



 $R' = R'' = H(a); R' = H, R'' = Me(b); R' = R'' = Me(c); 180 \circ C, 10 h$ 

In an analogous fashion, under thermal hydroalumination assisted by  $Bu_2^iAlH$  (80–85 °C, 13 h) aluminacyclopentanes have been prepared from butadiene, isoprene, and piperilene [3]. The reaction was found to proceed through 1,4-addition of  $Bu_2^iAlH$  to the initial 1,3-diene molecule followed by thermal elimination of  $Bu_3^iAl$  molecule from 1,4-dialuminiobutane **3** with simultaneous

cyclization of the latter to aluminacyclopentane **4**. Oxidation of OAC **4** led to appropriate butane-1,4-diols. As a rule, the addition of dialkylaluminium hydrides ( $Bu_2^iAIH$ ,  $Et_2AIH$ ) to conjugated dienes appeared as multivaluated and is impeded by side reactions leading to the formation of oligomers, identification of which is rather difficult.



Thermal interaction between 1,3-dienes (isoprene, myrcene) and chemically activated aluminum (powder or turnings) in the presence of alkali metal tetraalkylaluminates and Lewis bases (tertiary amines, esters) was found to produce unsaturated cyclic OAC 7 [4]. The sequence of stages assumes the interaction between metallic aluminum and 1,3-dienes to yield ion-radicals **5** and dianions **6**.



 $R = Me, CH_2CH_2CH=CMe_2; R' = Me, Et$ 

The studies of chemical transformations of aluminacyclanes showed that unsaturated cyclic OAC aforesaid are easily involved in the reactions of various types. Thus, carboxylation of generated *in situ* aluminacyclopent-3-enes at the temperature not higher than  $50 \,^{\circ}$ C in dioxane led to aluminalactones **8**. The oxidation and hydrolysis of **8** open convenient and effective rout to the unsaturated carboxylic acids **9** and **10** [5].



The interaction between aluminacyclopent-3-enes and ketones resulted in unsaturated alcohols **11** and **12** of various structures [6].



resulted in spiro-ate-aluminacyclopentadienyl complexes **21** and **22**. The structure of these ate complexes was dependent upon the nature of the solvent [9].



Cross-coupling of 3-methylaluminacyclopent-3-ene with allyl bromide was accompanied by cleavage of the cyclopentene cycle yielding regioisomeric unsaturated OACs **13** and **14**. According to the position of the double bond towards the Al atom in the starting cyclic OAC under chosen conditions one can obtain unsaturated acyclic **15** and **16** as well as cyclopropane-containing compounds **17** and **18** [7].



High reactivity of the five-membered OACs have been demonstrated on example of the reaction between 1-isobutyl-3-methylaluminacyclopent-3-ene and PhCN, which through the formation of 4-isopropenyl-1-isobutyl-3-phenyl-1-alumina-2-azacyclopent-2-ene **19** after acid hydrolysis of the latter led to the unsaturated ketone **20** [8].



Along with the procedures aforesaid, the method for a synthesis of the five-membered cyclic OACs by the interaction between 1,4-dilithium reagents and aluminum halides is rather common. Treatment of AlCl<sub>3</sub>, for example, with excess 1,4-dilithiobutadienes

Pentaphenylaluminacyclopenta-2,4-diene etherate **23** has been obtained by transmetalation of 1,2,3,4-tetraphenyl-1,4-dilithiobutadiene with equivalent amount of PhAlCl<sub>2</sub> in toluene [10,11].



Similar approach was used to synthesize 1-chloro-2,3,4,5-tetraalkyl(phenyl)aluminacyclopentadienes **25** from 1,4-dilithiobuta-1,3-dienes **24** and AlCl<sub>3</sub>. Generated *in situ* aluminacyclopenta-2, 4-dienes are the effective reagents for the synthesis of cyclopentadienes and aromatic compounds. Thus, the reaction of OAC **25** with aldehydes or dimethylacethylenecarboxilatate led to pentasubstituted cyclopenta-1,3-dienes **26** or hexasubstituted benzenes **27** [12,13].



The method for a synthesis of aluminacyclopentadiene derivatives through the stoichiometric reaction of zirconacyclopentadienes **28** with aldehydes in the presence of AlCl<sub>3</sub> is considered by the investigators as rather attractive. Using <sup>1</sup>H NMR spectroscopy, Z. Xi and coworkers [13,14] have studied this reaction. They have shown that dienes **28** do not react with aldehydes, but enter the reaction with the latters in the presence of AlCl<sub>3</sub>. The generated aluminacyclopentadiene **25** as aldehyde–AlCl<sub>3</sub> adduct via the subsequent interaction with activated aldehyde molecule gave rise to oxoaluminacycloheptane **29**, the intramolecular rearrangement of which facilitated carbocyclization to afford substituted cyclopentadienes **26**.





These examples give evidence that thermal procedures to synthesize aluminacyclopentanes, aluminacyclopentenes, and aluminacyclopentadienes are mainly based on the thermal hydro- and carboalumination reactions of olefins and dienes as well as on the reaction of 1,4-dilithium compounds or zirconacyclopentadienes with aluminum halides.

Thermal procedures are characterized by low selectivity and generally do not allow obtaining cyclic OAC in satisfactory yields. They have not been found proper use in synthetic practice as preparative methods for a synthesis of cyclic OACs.

#### 3. Catalytic cycloalumination of olefins and 1,2-dienes

The first report on the possibility of the preparative synthesis of aluminacyclopentanes under catalytic reaction conditions from  $\alpha$ -olefins and Et<sub>3</sub>Al in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst, has appeared in 1989 [17], though these results were gained, as noted by the authors of the present survey, in 1985 [18].

Unordinary results obtained, *viz.*, the construction of the fivemembered OACs in one preparative stage from acyclic starting reagents with high selectivity (more than 95%) and yields (more than 90%), encouraged the authors [17] to investigate this reaction thoroughly for a more reliable determination of the structure of the target OACs. As a result, the interaction between  $\alpha$ -olefins and Et<sub>3</sub>Al in the presence of 5 mol% Cp<sub>2</sub>ZrCl<sub>2</sub> was established to afford 3-substituted aluminacyclopentanes **31** in high yields. The structure of the latters has been determined by spectral methods after chemical transformations to 1,4-butanediols and 1,4-dideuterobutanes according to the following Scheme:



One should pay attention to the synthesis of aluminaindene **30** by thermal (higher than 100 °C) carboalumination of diphenylacetylene with the aid of Ph<sub>3</sub>Al suggested by Eisch and Kaska. The intramolecular hydrogen transfer and subsequent cyclization at about 200 °C led to the target product **30** [15,16]. Very instructive is a history of discovery of this reaction, which allows to synthesize the five-membered OACs **31** from  $\alpha$ -olefins. As noted by the authors of this survey, the studies in the field of linear dimerization and codimerization of 1,3-dienes under the effect of Zr-containing catalysts preceded the discovery the aforesaid reaction [19–23]. During these investigations it has become apparent that in the presence of  $Zr(OBu)_4-Et_2AlCl$  catalyst together with methylenecycloalkanes **32** as the main target dimerization product in every run one could observe the formation of compound **33** as the minor  $\beta$ -ethylation product (~5%) from starting  $\alpha$ -olefin.



The increase in concentration of Et<sub>2</sub>AlCl in the catalyst composition caused the increase in the yield of the  $\beta$ -ethylation product **33** up to ~90% while using stoichiometric amounts of diethylaluminum chloride [24,25].

$$2 \mathbb{R} + \mathbb{E}t_2 \text{AICI} \xrightarrow{Zr(OBu)_4} \mathbb{R}$$

Further it became obvious [18] that replacement of Ti(OBu)<sub>4</sub>, TiCl<sub>4</sub> or Cp<sub>2</sub>TiCl<sub>2</sub> complex catalysts in the said reaction by  $Zr(OBu)_4$ or  $(BuO)_n ZrCl_{4-n}$  resulted in reductive 1,2-carboalumination of  $\alpha$ -olefins assisted by AlEt<sub>3</sub> as well.



Unexpected results have been obtained by the same investigators [17] while testing the reaction of  $\alpha$ -olefins with Et<sub>3</sub>Al in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> as a catalyst. In these experiments aluminacarbocycles containing two Al–C bonds have been isolated in high yields. Afterwards, these findings made it possible to propose the structure of 3-substituted aluminacyclopentanes for the generated OACs **31**.

These investigations have shown strong regioselective hydroalumination of olefins including cyclic ones while using in reaction stoichiometric amounts of *i*-Bu<sub>2</sub>AlCl or *i*-Bu<sub>2</sub>AlH and ZrCl<sub>4</sub>, (RO)<sub>n</sub>ZrCl<sub>4-n</sub> or Cp<sub>2</sub>ZrCl<sub>2</sub> as a catalyst [26–28].





Thereby, the identified during catalytic dimerization of  $\alpha$ -olefins the minor (~5%) product **33** became the starting point for the elaboration of the catalytic hydro- [26–28], carbo- [18] and novel cycloalumination [17] reactions of unsaturated compounds. The developed reaction [17], which allows synthesizing aluminacyclopentanes from unsaturated compounds with the aid of trialkyl- and alkylhalogenalanes, was named *the catalytic cycloalumination reaction* [1, 29–31].

Initially, Dzhemilev and co-workers [17] suggested the formation of aluminacyclopentanes through zirconacyclopentane intermediates, transmetalation of which with starting Et<sub>3</sub>Al under reaction conditions led to the target product **31** according to the following Scheme:



Demonstrated in the work [17] proposed simplified mechanistic scheme for the formation of aluminacyclopentanes **31** further has been scrutinized and essentially specified. In particular, mechanism of the cycloalumination reaction of  $\alpha$ -olefins with Et<sub>3</sub>Al in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> to give aluminacyclopentanes has been tested by means of <sup>1</sup>H and <sup>13</sup>C NMR spectral methods [32] and semiempirical quantum chemical method PM3 [33]. Mathematical treatment of experimental kinetic data obtained maid it possible to elucidate the stages of catalytic regeneration of active catalytic centre and to propose generalized kinetic model for the reaction [34].

It was established that cycloalumination of  $\alpha$ -olefins with Et<sub>3</sub>Al in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst proceeded through intermediate bimetallic complex **34**. The latter converted into bimetallic bridged complex **35** as a result of ligand exchange between Zr and Al atoms,  $\beta$ -hydride transfer and simultaneous elimination of ethane molecule. Subsequent transformation of unstable complex **36** through the insertion of the starting  $\alpha$ -olefin molecule into the Zr–C bond of complex **35** is favorable to the formation of aluminacyclopentane **31**.



The subsequent efforts of the researchers in the field of organic synthesis of cyclic OACs have been directed towards determination of application boundaries of the said reaction and also to the search of the catalysts able to convert  $\alpha$ -olefins in the presence of trialkyland alkylhalogenalanes into corresponding substituted aluminacyclopentanes. From a number of the tested catalysts based on salts or complexes of transition metals (Cu, Mn, Cr, Ti, Zr, Hf, H, W, Mo, Fe, Cu, Ni, Pd, Rh) and widely used in metal complex catalysis only cyclopentadienyl Ti, Zr and Co complexes were testified as the most active ones to convert olefins to aluminacyclopentanes with the aid of trialkyl or alkyl halogenides with high yields and selectivity [1,29–31,35–37].

Cycloalumination of  $\alpha$ -olefins with Et<sub>3</sub>Al in the presence of chiral Zr-containing catalysts [38,39] or cocatalysts, *viz.*, amides or aluminum alkoxides [40] was shown to afford cyclic OAC **31**, oxidation of which gave rise to optically active diols **37**.

The reaction is sensitive to the nature of the central metal atom of the catalyst. Thus, the use of  $Cp_2TiCl_2$  as a catalyst instead of  $Cp_2ZrCl_2$  was found to facilitate the formation of the hydroalumination products **38** [41], while the reaction of  $\alpha$ -olefins with Et<sub>3</sub>Al in the presence of *t*-BuBr and  $Cp_2TiCl_2$  catalyst resulted in the hydroalkylation product **39** in 85–92% yield [42].



The catalytic cycloalumination reaction is sensitive not only to the type of a catalyst but also to the nature of the solvent. Later, Waymouth and co-workers investigated the reaction of  $\alpha$ -olefins with AlEt<sub>3</sub> in CH<sub>3</sub>CHCl<sub>2</sub> solution affected by cyclopentadienylamidotitanium dichloride  $\eta^{5-}(C_{5}Me_{4})SiMe_{2}N(t-Bu)TiCl_{2}$  complex. The authors concluded that the reaction proceeds through the formation of the corresponding OACs identified as the deuterolysis **40** and oxidation **41** products [43].



The function substituted N-, O-, and S-containing  $\alpha$ -olefins in the presence of catalytic amounts of Cp<sub>2</sub>ZrCl<sub>2</sub> enter the reaction with Et<sub>3</sub>Al giving aluminacyclopentanes **42**, in which lone electron pairs of the heteroatom such as O, N or S form donor–acceptor complexes [44,45]. One should not exclude the participation of the disubstituted double bond in the formation of the coordination environment of the aluminum atom.



Unlike aliphatic  $\alpha$ -olefins, which under the effect of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst enter the reaction with Et<sub>3</sub>Al yielding 1-ethyl-3-alkylaluminacyclopentanes, 1-arylolefins such as sterene, *ortho* or *para* methylsterene under chosen conditions gave a mixture of substituted tri- (**47**) and five-membered **43–46** OACs at a ratio of **43:44:45:46:47** = 50:25:15:3:7 [46]. The authors of the work [46] suggested that formation of cyclic OACs **43–47** occurs through Zr- and Al-containing bimetallic intermediates generated from Cp<sub>2</sub>ZrCl<sub>2</sub> and Et<sub>3</sub>Al [47–50].



Similar results have been obtained in the course of cycloalumination of vinyl and allyl silanes with Et<sub>3</sub>Al in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst. Thus, the interaction between triethyl(vinyl)silane and Et<sub>3</sub>Al (excess) in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> as a catalyst (5 mol%, 10 h, 20 °C) was shown to afford the OAC mixture of 1-ethyl-3-(triethylsilyl)aluminacyclopentane **48** and 1-ethyl-2-(triethylsilyl)aluminacyclopropane **49** at a ratio of 6:1 (total yield ~70%) [51]. Allyl silanes, unlike trialkyl(vinyl)silanes, reacted more selectively to give predominantly 3-substituted aluminacyclopentanes.



The observed differences in the cycloalumination reaction of aliphatic  $\alpha$ -olefins, arylolefins, and vinyl silanes with the aid of Et<sub>3</sub>Al can be explained by different structure and nature of substituents in the starting unsaturated compounds. Apparently, che-

moselectivity of cyclic OAC formation is determined by the stage involving generation of Zr- and Al-containing bimetallic complexes [47–50] from zirconacarbocycles and trialkylallanes under reaction conditions.

One should believe that intermediate zirconacyclopropanes as a result of cycloalumination of aryl olefins and vinyl silanes with AlEt<sub>3</sub> in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst are stabilized due to complexation of aryl and silyl substituents in the starting  $\alpha$ -olefins with the central atom of the catalyst leading to the appropriate aluminacyclopropanes according to the following Scheme.



High selectivity of the olefin cycloalumination reaction has been demonstrated on the example of cycloolefins such as norbornene, norbornadiene and *exo*-dicyclopentadiene. In each experiment cycloalumination of the double bond in norbornene occurred strongly stereo- selectively to afford appropriate aluminacyclopentanes **50**, **51**, and **52** of *exo*-configuration [52-55].



In order to develop these investigations the authors [56-58] have studied cycloalumination of fullerene [60] with AlEt<sub>3</sub> taken in excess. It was shown that under chosen conditions ( $\sim$ 23 °C, 36 h, toluene) in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst the reaction occurs at a 6,6-double bond providing access to adducts with annulated to the fullerene spheroid aluminacyclopentane moieties, the number of which is dependent upon the ratio of the starting reagents.



Furthermore, the authors of the works [59,60] showed that, together with Et<sub>3</sub>Al, in the cycloalumination reaction higher

trialkylalanes R<sub>3</sub>Al can be used. Thus, the interaction between equimolar amounts of  $\alpha$ -olefins and higher trialkylalanes in the presence of 3 mol% of Cp<sub>2</sub>ZrCl<sub>2</sub> for 12 h at ambient temperature was found to produce selectively 1-alkyl-*trans*-3,4-dialkyl-substituted ACP **53** in 50–75% yield. Based on OAC **53** the preparative method for a synthesis of *threo*-2,3-dialkylbutane-1,4-diols **54** from  $\alpha$ -olefins has been developed according to the following Scheme.



The all aforesaid allow to consider the use of pyrophoric OACs in the synthesis of aluminacyclopentanes as a principal deficiency that noticeably limits the preparative value of the said method. Our proposed method for a synthesis of 1-ethyl-*trans*-3,4-dialkylaluminacyclopentanes **55** by the interaction between  $\alpha$ -olefins and EtAlCl<sub>2</sub> in the presence of metallic Mg and catalytic amounts of Cp<sub>2</sub>ZrCl<sub>2</sub> at ambient temperature in tetrahydrofuran does not have this limitation [61–63]. In the cycloalumination reaction under said conditions together with EtAlCl<sub>2</sub> one can use alkoxides, aluminum amides RAlCl<sub>2</sub> (R = OR', NR'<sub>2</sub>) or AlCl<sub>3</sub> to provide **55** in 70–90% yield [64,65]. This approach was successfully applied to the preparation of substituted indacyclopentanes [66,67].



As is evident, the above reactions proceeded through generation from  $\alpha$ -olefins and Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst zirconacyclopentane intermediates [68-71], transmetalation of which with RAlCl<sub>2</sub> led to *trans*-3,4-dialkylaluminacyclopentanes **57** in high yields with high selectivity.

During these investigations the authors of the works [72,73] extensively studied the reaction for various  $\alpha$ -olefins in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst and metallic Mg (THF, ~20 °C) assisted by dialkyl aluminum chlorides, alkoxides and also aluminum amides of the general formula R<sub>2</sub>AlCl (R = alkyl, OR', NR'<sub>2</sub>). As a result, *threo*-2,3-dialkyl-1,4-dialuminiobutanes **58** have been synthesized in one preparative stage in 64–84% yield.



The direction of the given reactions was found to depend upon both the type of the initial reagents and chemical nature of a catalyst. The use of Cp<sub>2</sub>TiCl<sub>2</sub> instead of Cp<sub>2</sub>ZrCl<sub>2</sub> promoted hydroalumination of  $\alpha$ -olefins giving rise to ethyl dialkyl alanes **59** in 60–85% yield [74]. The authors of the work [74] assumed that in this hydrogen atom transfer (HAT) reaction the solvent (THF) can serve as hydrogen donor.

$$\begin{array}{c} R \xrightarrow{} & R \\ \xrightarrow{} & AI \\ 55 \\ Et \end{array} \qquad EtAlCl_2 + 2 R \xrightarrow{} \\ [Zr] = Cp_2ZrCl_2 \\ \xrightarrow{} \\ & [Zr], Mg \\ \xrightarrow{} -MgCl_2 \\ & Et-Al \xrightarrow{} \\ & F9 \\ [Ti] = Cp_2TiCl_2 \end{array}$$

The synthesized by this method 2,3-dialkylsubstituted 1,4dialuminum compounds contain two asymmetrical C-2 and C-3 carbon atoms being able to form diastereomeric pair. The spectral <sup>13</sup>C NMR analysis of 1,4-dialuminium compounds **58**, their hydrolysis and deuterolysis products allowed classify these OACs as *threo* stereoisomers [72]. The structure of aluminacyclopentanes as well as the structure of tri- and tetracyclic OACs, the position of substituents and its configuration have been reliably established by spectral methods [75,76].

High stereoselectivity and efficiency of the preparation method to obtain *trans*-3,4-dialkylaluminacyclopentanes **55** using available fire and explosion safety reagents *viz.* RAlCl<sub>2</sub> [61,62,64], specify the prospect of its wide application in synthetic practice.

As it follows from the reactions given above, the methodology of catalytic cycloalumination of  $\alpha$ -olefins with RAICl<sub>2</sub> to *trans*-3,4-disubstituted aluminacyclopentanes does not allow to synthesize 3-substituted aluminacyclopentanes. The authors of the works [77,78] have succeeded in obtaining of 3-alkylsubstituted cyclic OAC **60** with RAICl<sub>2</sub> (R = Et, OR', NR'<sub>2</sub>) through combined cycloalumination of  $\alpha$ -olefins and ethylene generated *in situ* from 1,2dichloroethane with the aid of dihalogenalanes in the presence of metallic Mg (excess) and Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst in tetrahydrofuran [77,78]. In these experiments *trans*-3,4-dialkylaluminacyclopentanes **55** were detected in minor amounts (<10%).





The cross-coupling reaction of substituted aluminacyclopentanes with allyl halogenides affected by CuCl catalyst is a convenient rout to the appropriate substituted hept-1-enes and *threo*-5,6-dialkylsubstituted deca-1,9-dienes [85].



Higher reactivity of Al–C bonds in the aluminacyclopentane ring as compared with Al–Et bond reveals the simple way to the



Synthesized and described above monosubstituted and *trans*-3,4-disubstituted aluminacyclopentanes are characterized by high reactivity. Thus, the Al–C bonds in the five-membered cycle manifested higher reactivity as compared with Al–Et bond [44]. For example, 3-alkylaluminacyclopentanes enter the reaction with  $\alpha$ olefins in the presence of Ti catalysts to produce 1-ethyl-3,6-dialkylaluminacycloheptanes **68** [81,82]. The use of allyl chlorides instead of  $\alpha$ -olefins as well as Ni or Co catalysts instead of Zr complexes were found to promote the cleavage of the aluminacyclopentane ring giving rise to acyclic allyl halogenalanes **69** [83,84]. synthesis of carbo- and heterocycles from  $\alpha$ -olefins through the preliminary generation of the appropriate aluminacyclopentanes. Thus, the interaction between generated *in situ* 1-ethyl-3-alkylaluminacyclopentanes **31** and allyl chloride (excess) in the presence of Ni(acac)<sub>2</sub> catalyst in diethyl ether was shown to afford 1,1-disubstituted cyclopropanes **72** in 55–70% yield [86,87]. According to the Scheme below aluminacyclopentanes **31** under the effect of Ni complex catalyst undergo the intramolecular hydrogen transfer to form but-3-enyl(ethyl)aluminum hydrides **70**, which further react with initial allyl halogenide giving rise to

These achievements stimulated investigations on intra- and intermolecular cycloalumination of  $\alpha, \omega$ -diolefines with RAlCl<sub>2</sub> in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> to produce carbocycles with annulated aluminacyclopentane fragments [79]. Thus, the interaction between hexa-1,5-diene and EtAlCl<sub>2</sub> (1:2 ratio) in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst (10 mol%) and metallic Mg (acceptor of halogenide ions) in THF (~20 °C, 24 h) was found to afford carbocycles **61**, **62** and **63** at a ratio of ~ 4:3:2 in 75% common yield. Under indicated reaction conditions cycloalumination of octa-1,7-diene with EtAlCl<sub>2</sub> led to cyclic OACs **64**, **65** and **66** at a ratio of ~ 6:3:1 in 70% total yield.

In contrast with hexa-1,5-diene and octa-1,7-diene the cycloalumination reaction of deca-1,9-diene and dodeca-1,11-diene gave rise to *trans*-3,4-disubstituted aluminacyclopentanes **67** in 40–45% yield [80]. but-3-enyl(ethyl)aluminum halogenides **71**. Subsequent intramolecular carboalumination resulted in the corresponding 1,1-disubstituted cyclopropanes **72** [88,89].



To develop these works the simple procedure to synthesize monoalkylsubstituted cyclobutanes **73** through the reaction of 3alkylsubstituted aluminacyclopentanes **31** with allyl halogenides (1:3 molar ratio) at ambient temperature have been realized in diethyl ether in the presence of Pd(acac)<sub>2</sub>–Ph<sub>3</sub>P complex catalyst (5 mol%) in 60-78% yield. The reaction was accompanied by the elimination of propylene and cyclopropane (as a gaseous mixture at a ratio of 5:1) generated from allyl halogenides under the action of low valence Pd complexes [90,91]. Under above conditions one can obtain the corresponding trans-1,2-dialkylcyclobutanes with high selectivity from 1-ethyl-trans-3,4-dialkylaluminacyclopentanes 55 [92,93]. The reaction is very sensitive to the nature of both allyl compound and central atom of a catalyst. Thus, in the presence of ~3.5-fold excess of allyl acetate and Ni(acac)<sub>2</sub> catalyst (5 mol%) in THF at room temperature 1-ethyl-3-alkylaluminacyclopentanes 31 are converted into 2-alkylbuta-1,3-dienes 74 in 71-76% yield [94-96].



 $[Pd] = Pd(acac)_2 \cdot Ph_3P; \quad [Ni] = Ni(acac)_2; R = alkyl$ 

The interaction between cyclooctasulfane (S<sub>8</sub>) or selenium (Se) and 3-alkyl-substituted aluminacyclopentanes **31** at a ratio of ~3:1 in benzene (80 °C, 6 h) were shown to afford 3-alkyltetrahydrothiophenes **75** or tetrahydroselenophenes **76** [97-100]. This approach allow to convert  $\alpha$ -olefins via a one-pot procedure into *trans*-3,4-dialkyltetrahydrothiophenes with high selectivity in the yields of 65–80% through 1-ethyl-*trans*-3,4-dialkylaluminacyclopentanes **55** preliminary obtained [101,102]. Using the said method tri- and tetracyclic tetrahydrothiophenes have been synthesized from norbornenes [103-106]. The reaction of generated *in situ* substituted aluminacyclopentanes with alkyl(phenyl)dichlorophosphines has been recognized as a convenient rout to transform  $\alpha$ -olefins into phospholanes **77** [107-109].



Among known, the method for the synthesis of cyclopentanols **78** and 1-hydroxycyclopentanecarboxylates **79**, which based on consecutive cycloalumination of  $\alpha$ -olefins with trialkylalanes in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst via subsequent interaction between generated *in situ* aluminacyclopentanes and alkyl carboxylates in the presence of catalytic amounts of Cu, Ni, Pd salts or complexes is considered to be the most attractive [107,110-112].



The elaborated method has been successfully applied to the synthesis of secondary and tertiary alcohols via the interaction between generated *in situ* 1-ethyl-3-alkylaluminacyclopentanes **31** at 20 °C and aldehydes or ketones in the presence of catalytic amounts of Cu salts.

Together with OAC **31** 1-ethyl-*trans*-3,4-dialkylaluminacyclopentanes **55**, polycyclic OACs **50** and **51**, 1-ethyl-2,3-fullero[60]aluminacyclopentanes **52** have been implicated in this reaction to synthesize different alcohols including carbocyclic **80** and fullerene-containing **81** ones [113].



Catalyzed by Cp<sub>2</sub>ZrCl<sub>2</sub> cycloalumination of 3-methyloct-7-en-1ol with Et<sub>3</sub>Al followed by hydrolysis of generated *in situ* ACP gave rise to alcohol **82**, which can be used as a syntone in synthesis of flour beetles, *Tribolium confusum* and *Tribolium costaneum* **83** [114].



The insect pheromones (pine sawfly *Neodiprion sertifer*, German (red)cockroach *Blattella germanica*) have been synthesized by reductive  $\beta$ -vinylation of  $\alpha$ -olefins through the preliminary generated *in situ* aluminacyclopentanes [115]. The catalyzed by Cp<sub>2</sub>ZrCl<sub>2</sub> cycloalumination reaction of unsaturated compounds were also used for the synthesis of isoprenoids [116] and butane-1,4-diols [117].



The examples under consideration give evidence that olefins can be easily converted to carbocyclic, heterocyclic and also functionally substituted acyclic compounds by one pot procedure through the stage of starting olefin preliminary cycloalumination. For a long time one could not implicate 1,1-disubstituted olefins in the above reaction.

Comparatively recently the authors of the work [118] established that in contrast to the inactive acyclic hydrocarbons with 1,1-disubstituted double bond methylenecycloalkanes can be implicated in the cycloalumination reaction. Cycloalumination of methylenecyclobutane with the excess of Et<sub>3</sub>Al in the presence of 5 mol% Cp<sub>2</sub>ZrCl<sub>2</sub> (4 h, pentane) resulted in 6-ethyl-6-aluminaspiro[3.4]octane **84** in more than 90% yield.



During these investigations the authors of the work [118] performed catalytic cycloalumination of 3-methylene-*exo*-tricyclo[4.2.1.0<sup>2,5</sup>]nonane **85**, 3-methylene-*exo*-pentacyclo [5.4.0.0<sup>2,5</sup>. 0<sup>6,10</sup>.0<sup>9,11</sup>]undecane **86** and 9-methylene-*endo-exo*-tetracyclo[5.4.1.0<sup>2,6</sup>.0<sup>8,11</sup>]dodec-3(4)-ene **87a,b** under reaction conditions described above and obtained the appropriate alumina [3.4] octanes namely tricyclo[4.2.1.0<sup>2,5</sup>]nonane-3-spiro(2'-ethyl-2'-aluminapentane) **88**, pentacyclo[5.4.0.0<sup>2,5</sup>.0<sup>6,10</sup>.0<sup>9,11</sup>]undecane-3spiro(2'-ethyl-2'-aluminapentane) **89** and tetracyclo[4.5.1.0<sup>2.6</sup>]  $0^{8,11}$ ]dodec-3(4)-ene-9-spiro(2'-ethyl-2'-aluminapentane) **90a,b.** Generated *in situ* aluminaspiro[3.4]octanes easily react with S<sub>8</sub> or Se giving rise to the corresponding spirotetrahydrothiophenes and selenophenes.



From 6-ethyl-6-aluminaspiro[3.4]octane **84** there have been synthesized spiro[3.3]heptane, 6-thiaspiro[3.4]octane, 6-spiro [3.4]octyl formiate, spiro[3.4]octanol, and 5-[1-(3-butenyl)cyclo-butyl]pent-1-en [118].



The contribution [119], in which the authors described the procedure for a synthesis of aryl substituted aluminacyclopropanes **91** via cycloalumination of arylolefins (sterene, *ortho-* and *para*-methyl sterenes), first appeared in 1997. The same work, additionally, demonstrated the synthesis of 1,4-diphenyl-1,3-butadiene with EtAlCl<sub>2</sub> in 65–85% yield in the presence of metallic Mg as an acceptor of halogenide ions and Cp<sub>2</sub>TiCl<sub>2</sub> catalyst [120,121]. Small amounts (no more than 10%) of aryl substituted aluminacyclopentanes have been also detected.

The authors of these works assumed that generation from Cp<sub>2</sub>TiCl<sub>2</sub>, Mg and aryl olefins of titanacyclopropane intermediates, transmetalation of which with EtAlCl<sub>2</sub> led to aluminacyclopropanes **91** was the key stage of the reaction [122]. Under the same conditions fullerenes with annulated aluminacyclopropane fragments **92** have been obtained via the interaction between C<sub>60</sub> and EtAlCl<sub>2</sub> (excess) in the presence of metallic Mg and Cp<sub>2</sub>TiCl<sub>2</sub> catalyst in the THF-toluene solution at 20 °C [123,124]. Proposed in the work [123] the Scheme for the formation of fullero[60]aluminacyclopropanes **92** through transmetalation of generated *in situ* titanacyclopropane intermediates appeared sufficiently reasonable since the procedure to synthesize Cp<sub>2</sub>Ti( $\eta^2$ -C<sub>60</sub>) is described in the literature and its structure is also proven [125].



In 2001, 1,2-dienes together with 1,3-dienes have been successfully implicated in the cycloalumination reaction giving rise to the appropriate 2-alkylidenaluminacyclopentanes. As it was shown by the authors of the works [126,127], cycloalumination of 1,2-dienes with Et<sub>3</sub>Al under the action of Cp<sub>2</sub>ZrCl<sub>2</sub> (5 mol%, ~20 °C, 4 h) occurs in aliphatic (70–80%), aromatic (75–77%) solvents and also in methylene dichloride (92%) to yield 1-ethyl-2-alkylidenealuminacyclopentanes **93**. In ethereal solvents (THF) or without the solvent the reaction proceeded to afford the product in low yield (less than 20%). In these experiments, 1-ethyl-2-methylene-3-alkylaluminacyclopentanes were detected in minor quantities (3–15%). Chemical transformations of cyclic OAC **93** led to corresponding olefins and alcohols containing Z-disubstituted double bonds [128].



Cycloalumination of acylic allenes with  $EtAlCl_2$  in the presence of  $Cp_2TiCl_2$  (5 mol%, ~20 °C) and metallic Mg (acceptor of halogenide ions) was found to provide 1-ethyl-2-methylene-3-alkylaluminacyclopropanes **94** and 1-ethyl-2,5-dialkylidenealuminacyclopentanes **95** in total 80% yield [129,130].

The replacement of  $EtAlCl_2$  by  $Et_2AlCl$  allowed to synthesize the corresponding 1,2- **96** and 1,4-dialuminum **97** compounds [129].



D'yakonov and co-workers have succeeded in widening the scope of application of the cycloalumination reaction aforesaid. Thus, the interaction between cyclonona-1,2-diene and Et<sub>3</sub>Al (excess) under chosen conditions (5 mol%, Cp<sub>2</sub>ZrCl<sub>2</sub>, 4 h) was shown to afford 10-ethyl-10-aluminabicyclo[7.3.01,9]dodec-8-ene **98** with high regioselectivity (>95%) in more than 85% yield [131,132]. Cycloalumination of cyclonona-1,2-diene occurred in aliphatic (hexane, cyclohexane), aromatic (benzol) solvents, and also in CH<sub>2</sub>Cl<sub>2</sub> for 4–5 h. In ethereal solvents (THF, diethyl ether) or without the solvent the reaction proceeded in low yields as a result of polymerization of the starting allene.



The reaction of OAC **98** with allyl chloride or methyl formiate [132] in the presence of CuCl (10 mol%) allowed synthesizing olefin **100** or cyclopentanol **101** by one pot procedure. The intermolecular cycloalumination of cyclonona-1,2-diene with EtAlCl<sub>2</sub> in the presence of metallic Mg and Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst in THF gave rise to 11-ethyl-11-aluminatricyclo[10.7.01,12.02,10]nonadeca-9,12-diene **99**.

The aforesaid procedures to synthesize novel classes of cyclic organoaluminum compounds give evidence that catalytic cycloalumination reaction of unsaturated compounds is universal and allows to convert olefins and dienes into the three-, five-, and seven-membered OACs having very high reactivity.

Such reaction has great synthetic potential and can be successfully used in organic and organometallic chemistry.

#### 4. Catalytic cycloalumination of acetylenes

Developed by Dzhemilev in 1989, the catalytic cycloalumination reaction of olefins with Et<sub>3</sub>Al affected by Zr catalysts [17] and its further elaboration allowed the authors of the present survey to synthesize in 1990 for the first time the new classes of unsaturated cyclic OACs - aluminacyclopentenes and aluminacyclopentadienes through cycloalumination of acetylenes [133]. The reaction of disubstituted acetylenes with Et<sub>3</sub>Al in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> at ambient temperature led to 1-ethyl-2,3-dialkvl(arvl)aluminacvclopent-2-enes 102 in 75-90% vield [134-136]. The structure of the latters was determined by means of <sup>13</sup>C NMR spectroscopy [137] and also by chemical transformations [138]. Thus, alkylation of aluminacyclopent-2-enes 102 with dimethyl or diethyl sulfate occurred at the double bond position in aluminacyclopentane cycle to provide homoallyl OAC 103, which underwent intramolecular carboalumination yielding after additional alkylation 1,1-disubstituted cyclopropanes **104** [139,140].



Later the mechanism of the reaction of disubstituted acetylenes with Et<sub>3</sub>Al catalyzed by Cp<sub>2</sub>ZrCl<sub>2</sub> has been investigated by Ei-ichi Negishi and co-workers [47]. According to the proposed scheme the reaction proceeds through the formation of bimetallic complex **105**. The latter carbometalates the molecule of disubstituted acetylene to give the intermediate **106**, which is transformed to the target product **102** and zirconocene dichloride **107**. Resultant EtZrCp<sub>2</sub>Cl **107** in the presence of Et<sub>3</sub>Al gives complex **108**, which is converted to bimetallic complex **105** as a result of  $\beta$ -hydrogen transfer and ethane molecule elimination.



Mechanism proposed by Negishi et al. [47] explains the sequence of the main formation stages for aluminacyclopent-2-enes **102** from disubstituted acetylenes, but this mechanism in a less degree correlates with the experimental data obtained by the same authors during the investigations of the interaction between enynes and Et<sub>3</sub>Al in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> (Scheme below) [141]. In this case, the acetylenic and terminal double bonds should be incorporated into the reaction affording aluminacyclopentenes **109**. This fact assumes the formation of the intermediate ethylenezirconocene complex of **105A** type [70,142–145]. It seems unlikely to obtain **109** through the bimetallic complex **105** with the bridge bond Zr–CH<sub>2</sub>CH<sub>2</sub>–Al. In our opinion, the primary formation of **105A** with attached Et<sub>2</sub>AlCl molecule through the bridge bond Zr···Cl···Al, which can be easily transformed to the target bicyclic aluminacyclopentanes **109**, is the most probable rout to synthesize the latter from the complex **108**.



Aluminacyclopentenes **109**, obtained by the reaction of 1,6- or 1,7-enynes with  $Et_3Al$  in the presence of  $Cp_2ZrCl_2$ , were found to interact with  $CO_2$  (0 °C, 1 atm) or  $ClCH_2OCH_3$  (23 °C) yielding bicyclic cyclopentanones **110** or vinylcyclopropanes **111** [141].

Cycloalumination of 1,4-enynes with Et<sub>3</sub>Al under the action of Cp<sub>2</sub>ZrCl<sub>2</sub> (5 mol%, ~20 °C, 8 h, hexane) led to regioisomeric mixture of 2,3-disubstituted aluminacyclopent-2-enes **112** with retention of the original double bond at the allylic position [135]. One could incorporate the latter into the cycloalumination reaction only under the interaction between 1,4-enynes and fourfold excess of Et<sub>3</sub>Al in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst (10–15 mol% towards the starting 1,4-enyne, r.t., 8 h). Regioisomeric (~1:1 ratio) (aluminacyclopent-3-ylmethyl)aluminacyclopent-2-enes **113** have been identified as 1,1-dialkylsubstituted cyclopropanes **114** through the transformation under the effect of Me<sub>2</sub>SO<sub>4</sub> [146].



The new approach to a synthesis of 2,3-dialkyl(phenyl)aluminacyclopentenes by cycloalumination of disubstituted acetylenes with EtAlCl<sub>2</sub> in the presence of ethylene generated from 1,2-dichloroethane and activated Mg under the action of Cp<sub>2</sub>TiCl<sub>2</sub> catalyst is considered in the work [147]. The reaction was found to proceed at ambient temperature in tetrahydrofurane. Together with aluminacyclopentenes **102**, the small amounts of aluminacyclopropenes **115** and aluminacyclopentadienes **116** have been detected. The yields and ratios of the latters were shown to depend upon the nature of substituents in disubstituted acetylene.



Based on the achievement data above, the authors of the work [148] have elaborated the methodology for the synthesis of tetrasubstituted aluminacyclopent-2-enes by combined cycloalumination of acetylenes and olefins. Thus, the combined cycloalumination reaction of disubstituted acetylene and  $\alpha$ -olefin with EtAlCl<sub>2</sub> in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst and metallic Mg (THF, 20–22 °C, 8 h) was found to provide expected 1,2,3,4-tetraalkylaluminacyclopent-2-ene **117** as a major product together with minor amounts of 1,2,3,4,5-pentaalkylaluminacyclopenta-2,4-diene **116** and 1-ethyl-*trans*-3,4-dialkylaluminacyclopentane **55**. The combined product yield reached over 80%.



One can alter the course of the chemical reaction towards the predominant formation of aluminacyclopent-2-ene **117**, while slow adding (approximately 6 h) a mixture of  $\alpha$ -olefin and EtAlCl<sub>2</sub> in THF to the toluene solution of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst containing acetylene and metallic Mg.

The same procedure as described above has been developed under cycloalumination of disubstituted acetylenes with higher trialkylalanes under the action of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst [148]. As a result, 1,2,3,4-tetrasubstituted aluminacyclopent-2-enes **118** have been obtained in 50–55% yield. Together with **118** in the same experiments the minor amounts (10–15%) of 1,2,3,4,5-tetraalkylsubstituted aluminacyclopenta-2,4-dienes **119** and 1-alkyl-*trans*-3,4-dialkylsubstituted aluminacyclopentanes **120** have been detected in the reaction mixture.



In 1992 the new procedure to synthesize aluminacyclopenta-2,4-dienes (**116**) based on the cycloalumination reaction of disubstituted acetylenes with RAICl<sub>2</sub> (R = Et, BuO, Et<sub>2</sub>N, Cl) affected by Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst and widely used in cycloalumination of acetylenes with the aid of Et<sub>3</sub>Al has been proposed [134,135,146,149,150]. The authors of the work [146] proceeded from the assumption that reduction of Cp<sub>2</sub>ZrCl<sub>2</sub> with Mg in the presence of disubstituted acetylenes gives rise to zirconacyclopentadienes **121** [151], which then are transmetallated with EtAlCl<sub>2</sub> into aluminacyclopentadienes **116**.



It should be noted that intermolecular cycloalumination of phenylcetylene with EtAlCl<sub>2</sub> in the presence of metallic Mg affected by Cp<sub>2</sub>ZrCl<sub>2</sub> occurred under the chosen reaction conditions [146,152] with simultaneous incorporation of the double and triple bonds leading selectively to the tricyclic dialuminum compound **122**.



The authors of the work [153] have also succeeded in catalytic cycloalumination of cyclic acetylenes. Thus, cycloalumination of cyclooctyne and cyclododecyne with EtAlCl<sub>2</sub> or AlCl<sub>3</sub> in the presence of metallic Mg affected by Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst under reaction conditions (r.t., 6 h, THF) opens a convenient synthetic rout towards the tricyclic aluminacyclopentadienes **123** in the yields of more than 70% according the following Scheme:



Based on the results above the combined cycloalumination reaction of cycloalkynes and acyclic disubstituted acetylenes has been realized to obtain the new types of bicyclic aluminacyclopentadienes. Thus, the interaction between cyclooctyne and hex-3-yne with the aid of EtAlCl<sub>2</sub> in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst and metallic Mg (20 °C, 6 h, THF) has been successfully performed giving rise to 9,10,11-triethyl-9-aluminabicyclo[2.6.01,8]undeca-1,10-diene **124** in more than 55% yield. Together with the target OAC **124** the small amounts (less than 10%) of pentaethylaluminacyclopenta-2,4-diene **125** have been observed as the initial hexyne cycloalumination product [153].



$$\label{eq:constraint} \begin{split} & [Zr] = Cp_2 Zr Cl_2 \\ & R = R' = Et, \, Pr, \, Bu \ ; \, R = Si Me_3, \, R' = Bu \end{split}$$

Based on the achievement data of Vol'pin and co-workers [154– 156], viz., the ability of low valence titanium complexes to form titanacyclopropenes through the coordination of acetylenes, the authors of the works [157–159] in 1997 have succeeded in synthesizing of aluminacyclopropenes **126** via catalytic cycloalumination of disubstituted acetylenes with EtAlCl<sub>2</sub>. Together with target OAC **126**, the small amounts of substituted aluminacyclopentadienes and substituted benzenes have been obtained. The structure of aluminacyclopropenes was determined by spectral methods [160,161].



Cyclometalation of acetylenes with bulky substituents, for example, 1-phenyl-2(trimethylsilyl)acetylene with ElAlCl<sub>2</sub> under reaction conditions [ElAlCl<sub>2</sub>:1-phenyl-2(trimethylsilyl)acetylene:Mg:Cp<sub>2</sub>TiCl<sub>2</sub> = 200:100:100:5, r.t., 8 h, THF] was shown to afford 1-ethyl-2-phenyl-3-(trimethylsilyl)aluminacycloprop-2-ene **127** in the yield of no more than 15%. However, with the increase in duration of the reaction to 72 h and usage of 10 mol% Cp<sub>2</sub>TiCl<sub>2</sub> the yield of target **127** also increased to 55% [162].



The replacement of EtAlCl by  $Et_2AlCl_2$  changed the direction of the catalytic cycloalumination reaction giving rise to 1,2-dialuminio ethenes. Tolane entered the said reaction under chosen condi-

tions (Cp<sub>2</sub>TiCl<sub>2</sub>, 10 mol%, r.t., 8 h, THF) more selectively to give 1,2diphenyl-1,2-bis(diethylaluminio) ethene **128** in 70% total yield. In an analogous fashion, substituted 1,2-dialkyl acetylenes underwent cycloalumination to 1,2-dialuminioethenes but the yield in this reaction did not exceed [163–165]. Among a number of significant achievements of the last 15–20 years in chemistry of OMCs one should consider the elaboration of synthetic methods to obtain unsaturated magnesacyclanes via direct metalation of conjugated dienes by chemically activated or highly active magnesium. Activation of metallic Mg



The authors of the work [166] first have announced that together with Ti- and Zr-containing complex catalysts, which were employed in catalytic cyclometalation of unsaturated compounds, Co phosphine complexes could provide appropriate cyclic OACs in the olefin, allene and also acetylene cycloalumination reactions with the aid of trialkyl and alkyl halogenalanes.



#### 5. Thermal methods to synthesize magnesacarbocycles

The synthetic method based on the shift change of Shlenk equilibrium between cyclic **130** and acyclic **129** organomagnesium compounds (OMCs), which resulted from the reaction of  $\alpha, \omega$ -dihalogenalkanes with metallic Mg in ethereal solvents, have been recognized to be the most available and simple one to obtain magnesacyclanes under conditions of organomagnesium synthesis [167,168].



The structure determination of cyclic OMCs obtained through the above described procedure has demanded in due time heavy and near work [169,170].  $\alpha$ , $\omega$ -Dimagnesium compounds were specifically converted into magnesacyclanes **131** with the aid of organomercury compounds [170–172].



in these reactions was performed with the use of alkyl halogenides [173], anthracene [174], catalytic amounts of ZnCl<sub>2</sub> [175], Ni complexes [176], Fe and Cu halogenides [177] as well.

Buta-1,3-diene easily entered the reaction with magnesium activated by PhI or MeI at 20–40 °C giving rise to dienemagnesium reagents **132** and **133**, in which the size of the cycle was determined by the starting reagent ratio [178,179].



On the basis of cyclic OMCs prepared via the direct metalation of 1,3-dienes with activated magnesium, a number of effective procedures to synthesize organosilicone, organophosphorus and organoboron compounds have been elaborated [179]. Dialkylsila-cyclopentenes **134** and 1,4-bis(organodimethylsilyl)but-2-enes **135a,b** have been synthesized by Richter and coworkers from dial-kyldichlorosilane or alkylmonochlorosilane, respectively, using the butadiene-magnesium reagent **132** [180,181].



The interaction between the butadiene-magnesium reagent **132** and chlorophosphine were found to run as the 1,2-addition process (Scheme below) providing access to vinylphosphiranes **136** [182] and  $\alpha$ -vinyl-P,P'-bis(diorganophosphinyl)ethylene **137** [183].

Under similar conditions dichloroethylaminophosphines gave rise to the mixture of 1-(diethylamino)-3-phospholene **138a** and 1-(diethylamino)-2-phospholene **138b** at a ratio of 9:1 [182]. In all experiments with RBCl<sub>2</sub> the appropriate boracyclopentanes **139** have been successfully obtained [184].





The isoprene-magnesium [185,186] and myrcene-magnesium reagents **140** [187] derived from isoprene and myrcene rather actively entered the reaction with esters or acetyl chloride to afford the corresponding functionally substituted carbocycles **141** and **142** as shown on the Scheme below.



Introduction to synthetic practice in 1972 of highly active Mg<sup>\*</sup> (Rieke magnesium) [188] allowed direct metalation of buta-1,3diene without preliminary chemical activation of magnesium. Buta-1,3-diene reacts with Mg<sup>\*</sup> at room temperature to give the butadiene-magnesium reagent (MgC<sub>4</sub>H<sub>6</sub>)<sub>n</sub> **132**, which vigorously react with SiCl<sub>4</sub> yielding 5-silaspiro-4,4'-nona-1,7-dien **143** [189].



The interaction between isoprene and Mg<sup>\*</sup> was found to proceed at room temperature to form the isoprene-magnesium reagent **144**, transformations of which provide a convenient mode for the production of cyclopentenols **145** [190].

The involvement of 2,3-dimethylbuta-1,3-diene in the reaction with Rieke magnesium resulted in generating 2,3-dimethylmagnesacyclopent-3-ene **146** as an intermediate. The subsequent reaction of the latter with butyrolactone, depending upon the reaction conditions, led to cyclopent-3-enol **147** or  $\beta$ , $\gamma$ -unsaturated ketone **148** [190] according the following Scheme:



The aforesaid approach to the synthesis of cyclic OMCs through the direct metalation of 2,3-dialkylsubstituted 1,3-dienes with the aid of highly active Mg\* has been successfully extended to a synthesis of 1,2-dimethylenecycloalkanes that allowed obtaining resultant bicyclic magnesacyclopentanes **149** in one preparative stage. The latters have been widely employed by investigators in the synthesis of bicyclic alcohols, ketones [191], spiro- $\delta(\gamma)$ -lactones [192,193], and spirocarbocycles [194,195] as well.



Similar to 2-substituted 1,3-dienes, in a tetrahydrofuran solution 1,4-diphenylbuta-1,3-diene in the presence of highly active Mg\* was transformed into 2,5-diphenylmagnesacyclopentene **150**, the reaction of which with  $\alpha, \omega$ -dihalogen alkanes opens the convenient route for the synthesis of the five-membered carbocycles [196].



The predominant dimeric myrcene-magnesium complex [197] was generated from myrcene and highly active Mg\*, while in the case of chemically activated Mg one could observe monomeric and in small amounts dimeric myrcene-magnesium reagents [187].

Nerole and linalol have been obtained as a 1:1 mixture from ocymene and highly active magnesium\* after oxidation to give evidence for the formation of the monomeric ocymene–magnesium complex **151** under direct metalation conditions. Apparently, the generation of the head-to-tail dimeric piperilene–magnesium complex **152** took place in the case of the reaction with piperilene [197].



High reactivity of cyclic organomagnesium reagents generated *in situ* by direct metalation of 1,3-dienes assisted by chemically activated or highly active magnesium\* makes them promising for the use in synthetic organic and organometallic chemistry. Unfortunately, this method has certain limitations as applicable only to conjugated diene.

## 6. Cyclomagnesiation of olefins and 1,2-dienes affected by Zr and Ti catalysts

The first report on catalytic cyclomagnesiation of olefins with RMgX or  $R_2Mg$  to the corresponding magnasacyclopentanes has appeared in 1989. The authors of the work [198] have shown that the reaction of styrene with  $R_2Mg$  under the effect of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst led under mild conditions (20 °C, Et<sub>2</sub>O/THF) to a 1:3 mixture of magnesacyclopentanes **153** and **154** in a total 80% yield [199]. Similar mixture of magnesacyclopentanes has been obtained as a result of catalytic cyclomagnesiation of *o*-, *m*-, *p*-methyl or *m*-*tert*-butyl styrenes [200,201].



It should be noted that before discovery in 1989 of the above catalytic cyclomagnesiation reaction the authors of the present survey have succeeded in studying 1,2-carbomagnesiation of  $\alpha$ -olefins containing non-activated double bond assisted by RMgX or R<sub>2</sub>Mg [202,203].

The reaction described above is common in nature. It has been efficiently applied to catalytic cyclomagnesiation of various unsaturated compounds including those containing functional substituents and nowadays is used in scientific practice as *Dzhemilev* reaction [204].



The authors believe this reaction proceeds via the following probable intermediate complex mechanism [205].



The important distinction of olefin catalytic cyclomagnesiation is the necessity of the specified reaction conditions, *viz.*, the use of diethyl ether or in Et<sub>2</sub>O–THF mixture (1:1) as a solvent, low reaction temperature from 0 to 20 °C, and also the presence of catalytic amounts of Cp<sub>2</sub>ZrCl<sub>2</sub> (3–10 mol%).

Unlike styrene, cyclomagnesiation of norbornenes such as bicyclo[2.2.1]hept-2-ene and spiro{bicyclo[2.2.1]hept-2-ene-7,1'cyclopropane} with  $Pr_2^nMg$  or  $Bu_2^nMg$  under the action of catalytic amounts of  $Cp_2ZrCl_2$  (3 mol%) in  $Et_2O/THF$  solution (22 °C, 8 h) led to diastereomeric pure tri-, tetra-, penta-, and heptacyclic OMCs, *viz., exo,exo-*5-alkyl-3-magnesatricyclo[5.2.1.0<sup>2.6</sup>]decane, *exo,exo-*5-alkyl-3-magnesaspiro{tri-cyclo[5.2.1.0<sup>2.6</sup>]decane-10,1 -cyclopropane}, *exo,exo-*9-magnesa-spiro{pentacyclo[9.2.1.1<sup>4.7</sup>.0<sup>2.10</sup>.0<sup>3.8</sup>]pentadecane, and *exo,exo-*9-magnesa-spiro{pentacyclo[9.2.1.1<sup>4.7</sup>.0<sup>2.10</sup>.0<sup>3.8</sup>]pentadecane, 14,1'(15,1')-dicyclopropane in 80–95% yield [206].



In contradistinction to  $R_2Mg$  (R = Pr, Bu, Hex, octyl), the organomagnesium reagents EtMgX and  $Et_2Mg$  were found to react with  $\alpha$ olefins in the presence of catalytic amounts of  $Cp_2ZrCl_2$  to yield the ethylmagnesiation or cyclomagnesiation products according to the reaction conditions. In this case, one can regulate the direction of the reaction by controlling the solvent nature, reaction temperature and the ratio of initial reagents. Thus, the interaction between EtMgX and RCH<sub>2</sub>CH=CH<sub>2</sub> (2:1 ratio) was shown to afford the ethylmagnesiation products **155** and **156** (95:5 ratio) at ambient temperature in THF. If the reaction was carried out at a ratio Mg:olefin equal to 4:1 in diethyl ether at 0 °C using Et<sub>2</sub>Mg instead of EtMgX, magnesacyclopentanes (and/or 1,4-dimagnesium compounds) were predominantly (~85%) obtained [205].



PhCH<sub>2</sub>O (54 %), PhCH<sub>2</sub>OCH<sub>2</sub> (56 %), PhCH<sub>2</sub>O(CH<sub>2</sub>)<sub>2</sub> (65 %), Me<sub>2</sub>BuSiO(CH<sub>2</sub>)<sub>2</sub> (70 %), PhS (80 %) Me<sub>3</sub>Si (63 %); 16 h

Systematic investigation of the ethylmagnesiation and cyclomagnesiation reaction of olefins with nonactivated double bond in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst has allowed proposing the mechanistic Scheme of this reaction [205–207]. According to the Scheme, primarily, the formation of biscyclopentadienyldiethyl zirconium takes place. The latter transforms to biscyclopentadienyl zirconacyclopropane as a result of intramolecular  $\beta$ -elimination. The subsequent insertion of the olefin molecule into the Zr–C bond provides zirconacyclopentane **157**. Oxidative addition of Et<sub>2</sub>Mg molecule to **157** accompanied by simultaneous cleavage of the Zr–C bond in the latter led to bimetallic Zr–Mg complex **158**. Intramolecular transformation of intermediate **158** results in target magnesacyclopentane **156** and regeneration of catalytically active Zr complex. The above transformations on each stage of the reaction have been performed in a stoichiometric version [208].



Mechanism of the catalyzed by Cp<sub>2</sub>ZrCl<sub>2</sub> ethylmagnesiation and cyclomagnesiation reaction of olefins with nonactivated double bond has been discussed by several authors at one time [199,205,208–210].

Cyclomagnesiation of  $\alpha$ -olefins (oct-1-ene, allyl benzene, styrene, *endo*-dicyclopentadiene) with EtMgR (R = Br, Et) affected by Ti-containing catalysts has been reported for the first time in the work [211]. The interaction between EtMgBr or Et<sub>2</sub>Mg and olefins in the presence of Cp<sub>2</sub>TiCl<sub>2</sub> catalyst unlike those affected by Zr-containing ones was shown to provide the cyclo-, carboor hydromagnesiation products depending upon the nature of olefin reactant. Thus, under the interaction between endo-dicyclopentadiene (DCPD) and EtMgBr (20 °C, 50 h, THF, DCPD:EtMgBr:[-Ti] = 1:2:0,05) primarily carbomagnesiation of the norbornene double bond occurred giving regio isomeric (~1:1 ratio) ethylmagnesiation products 160 in  $\sim$ 70% yield. But in the presence of chemically activated Mg [173] one could observe the alteration in reaction chemoselectivity and the formation, together with 160, of the cyclomagnesiation 159 and the hydromagnesiation 161 products in the 159:160:161 ratio equal to  $\sim$ 5:2:2 with retention of endo-configuration of the cyclopentene moiety. The chemically activated Mg took part in reduction of Cp<sub>2</sub>TiCl<sub>2</sub> to "Cp<sub>2</sub>Ti" being responsible for the generation of titanacyclopentadiene intermediates [212]. The cyclomagnesiation and 1,2-ethylmagnesiation reactions are characterized bv high stereoselectivity, and addition of organomagnesium reagent to the norbornene double bond in every experiment occurred strongly from the exo-side of the molecule.



Waymouth and co-workers have expanded the scope of such catalytic transformations performing intramolecular cyclization of non-conjugated  $\alpha, \omega$ -dienes assisted by Grignard reagents and Cp<sub>2</sub>ZrCl<sub>2</sub> as a catalyst. Thus, the catalyzed by Cp<sub>2</sub>ZrCl<sub>2</sub> reaction of non-conjugated  $\alpha,\omega$ -dienes with BuMgX or Bu<sub>2</sub>Mg in ethereal solvents led to 1,2-di(halomagnesamethyl)-substituted carbocycles 162 or 1-(halomagnesamethyl)-2-methyl-substituted carbocycles 163 [210,213-215] through the intermediate zirconacyclopentane 164 or bimetallic 165 complexes. Yields, selectivity and stereochemistry of the obtained carbocycles 162 and 163 were shown to depend upon the structure of  $\alpha$ . $\omega$ -dienes, the nature of organomagnesium reagents as well as reaction conditions and ratio of initial reagents. The interaction between  $\alpha,\omega$ -dienes and Bu<sub>2</sub>Mg (Et<sub>2</sub>O, 20 °C) was found to predominantly afford 1,2di(n-butylmagnesamethyl)-substituted cycloalkanes 162, while the experiments with BuMgX in THF demonstrated the predominant formation of 1-(halomagnesamethyl)-2-methyl-substituted carbocycles 163. One should note that diethyl ether provides the higher total yields of 162 and 163 in comparison with THF. The increase in the reaction temperature caused the increase in the *trans/cis* stereoisomers ratio of 162 and 163. Transmetalation of bimetallic complexes (165) with starting organomagnesium reagent in catalytic cycle is the key step, which determines chemoselectivity of the reaction [214,215].



In order to clarify the mechanism of the above transformations Negishi and co-workers have studied the interaction between BuMgCl or Bu<sub>2</sub>Mg and 3-bis( $\eta^5$ -cyclopentadienyl)zirconabicyclo[3.3.0]octane **164a** as the probable intermediate in the catalyzed by Cp<sub>2</sub>ZrCl<sub>2</sub> reaction of hepta-1,5-diene with BuMgX (X = Cl, Bu) in different solvents [216]. The authors concluded that the reaction of **164a** with Bu<sup>n</sup>MgCl in THF afforded monomagnesium derivative **163.** But while using BuMgCl (Et<sub>2</sub>O) and Bu<sub>2</sub>Mg (Et<sub>2</sub>O or THF) the reaction gave rise to 1,4-dimagnesium derivative **162** as the major product.

Stereochemistry of carbo- and cyclomagnesiation of  $\alpha$ -olefins and non-conjugated dienes under interaction with R<sub>2</sub>Mg or RMgX in the presence of chiral Zr complexes have been discribed in the works [217–219]. As shown, the interaction between  $\alpha, \omega$ -diolefins and Bu<sup>n</sup>MgR (R = Bu<sup>n</sup>,Cl) affected by Zr complexes was stated to afford intermediate diastereomers **166** and **167**, subsequent transformations of which under reaction conditions led to *cis*- and *trans*-1,4-dimagnesium compounds **168** and **169** [219].



 $\label{eq:response} \begin{array}{l} R=Bu^n,\ Cl\ ; \ X=(CH_2)_n\ , NBu^t\ ,\ SiMe_2\ ; \ n=1,\ 2\\ Cp^*_2ZrCl_2=2,2'\ -biphenyl-bis(3,4-dimethylcyclopentadienyl)zirconium\ dichloride \end{array}$ 

The carbocyclization reaction of  $\alpha$ , $\omega$ -diolefins with RMgX under the action of the catalysts based on Zr complexes is considered as effective and promising approach to the hydroindane derivatives **170** including optically active ones [220–229], according to the following Scheme:



The authors of the work [230] for the first time have succeeded in involving 1,2-dienes into the cyclomagnesiation reaction. This reaction led to the carbomagnesiation products **171**–**173** in THF in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst at ambient temperature. The decrease in temperature to 0 °C and Et<sub>2</sub>O media favored the formation of magnesacyclopentanes **174–176**.



Cyclomagnesiation of 1,2-dienes assisted by the two-fold excess of EtMgBr in the presence of chemically activated Mg and catalytic amounts (5 mol%) of Cp<sub>2</sub>TiCl<sub>2</sub> under reaction conditions (THF, r.t., 8 h) resulted in 2,5-dialkylidenemagnesacyclopentanes and 1,4-dimagnesium compounds in the **177a:177b** ratio equal to ~1:1 according to <sup>13</sup>C NMR spectral data [230].

Apparently, reduction of Cp<sub>2</sub>TiCl<sub>2</sub> to "Cp<sub>2</sub>Ti", generation of intermediate 2,5-dialkylidenetitanacyclopentanes **178** and subsequent transmetalation of the latters with EtMgX to target products **177** appeared to be the most probable intermediate steps, which could explain the formation of unsaturated OMC **177a** and **177b**. The studies by the authors [231,232] have shown the possibility of the one pot conversion of **177** to Z-diolefins **179** and **180** with the aid of organic halogenides under the action of cuprous salts.



The reaction above was used by the authors for the design of carbo- and macrometallacycles. For example, the synthesis of Mg-containing macrocycle **181** with alternating *cis*-double bonds has been realized from 1,2,10,11-dodecatetraene and EtMgBr in the presence of chemically activated Mg and Cp<sub>2</sub>TiCl<sub>2</sub> catalyst (10 mol%) under mild conditions (r.t., THF, 12 h) in high yield (more than 90%) [233].

Hydrolysis of the resultant **181** led to unsaturated macrocycle **182** with *Z*-double bonds [234]. Hydrogenation or cyclopropanation of the latter allowed to synthesize the corresponding macrocycles **183** and **184** from  $\alpha, \omega$ -diallenes through a one pot procedure. As shown, other aliphatic  $\alpha, \omega$ -diallenes similarly reacted with EtMgBr under above conditions to afford metallacarbocycles.



In continuation of these prospective investigations, the authors of the work [235] for the first time have realized catalytic cycloand ethylmagnesiation of cyclonona-1,2-diene with EtMgR (R = Et, Hlg) in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst (5 mol%) in THF or Et<sub>2</sub>O to afford 10-magnesabicyclo[7.3.01,9]dodec-8-ene **185** or 3-ethylcyclonon-1-en-2-yl magnesium ethyl **186** depending upon the experimental conditions.

The interaction between Et<sub>2</sub>Mg and cyclonona-1,2-diene in the presence of 5 mol%  $Cp_2ZrCl_2$  in diethyl ether at 0 °C was found to produce OMC **185** and **186** (91:9 ratio) in 79% combined yield. The action of methyl formate on magnesabicyclane **185** in the presence of CuCl catalyst (10 mol%) gave rise to 10-hydroxybicy-clo[7.3.0<sup>1,9</sup>]dodec-8-ene **187** in 67% yield.

The reaction of EtMgBr with cyclonona-1,2-diene in THF at ambient temperature resulted in the predominant formation of the carbomagnesiation product **186**. In this case, deuterolysis of the reaction mixture led to mono- (**188**) and dideuterized **189** hydrocarbons (95:5 ratio) in 56% combined yield.



The same authors of the work [236] have established that cyclonona-1,2-dienes easily entered the reaction with EtMgBr in the presence of metallic Mg (acceptor of halogenide ions) and 5 mol% Cp<sub>2</sub>TiCl<sub>2</sub> catalyst (Et<sub>2</sub>O, 4 h, r.t.) to obtain 11-magnesatricyclo[10.7.0<sup>1,12</sup>.0<sup>2,11</sup>]nonatrideca-3(4),19-diene (and/or 1,4-dimagnesium compound) **190**. Deuterolysis of the latter led to 2-deutero-3-(2-deutero-2-cyclononenyl)-1-cyclononene **191** in 85% yields. The OMC **190** also reacts with elemental sulfur S<sub>8</sub> to provide thiophane (**192**), which isomerizes to thiophene **193**. When dry CO<sub>2</sub> was bubbled through the reaction mixture containing OMC **190**, the latter then transformed to unsaturated tricyclic ketone **195** in 75% yield. The CuCl catalyst initiated intramolecular cyclization of **190** to produce (10*R*,11*S*)-tricyclo[9.7.0<sup>1,11</sup>.0<sup>2,10</sup>]octadeca-2(3),18-diene **194** in 68% yield.



The newly developed reaction [235] allowed to involve cyclic and acyclic 1,2-dienes in the combined intermolecular cyclomagnesiation with Grignard reagents and Cp<sub>2</sub>TiCl<sub>2</sub> catalyst to obtain new types of bicyclic alkylidenemagnesacyclopentanes (and/or 1,4-dimagnesium compounds). Intermolecular cyclomagnesiation of cyclonona-1,2-diene and hepta-1,2-diene with EtMgBr (excess) in the presence of chemically active Mg and Cp<sub>2</sub>TiCl<sub>2</sub> catalyst was shown to afford 11-pentalidene-12-magnesabicyclo[7.3.01,2]dodec-2(3)-ene **196** under reaction conditions (Et<sub>2</sub>O, 4 h, 20 °C) in 88% yield.



 $\begin{aligned} I'I &= Cp_2 TiCl_2; a: R = n-Bu, R' = H; b: R = n-Hex, R' = H; c: R = Ph, R' = H; \\ d: R = Bn, R' = H; e: R = n-Pent, R' = Me; f: R = Ph, R' = Me. \end{aligned}$ 

The formation of minor cyclonona-1,2-diene and hepta-1,2-diene homocyclomagnesiation products ( $\sim$ 1:1 ratio) has also been observed in the yields of no more than 8–10%.

#### 7. Catalytic cyclomagnesiation of acetylenes

The information concerned the catalytic cyclomagnesiation reactions of acetylenes [237] in comparison with the hydro- and carbomagnesiation ones has not been described in scientific literature up to nowadays.

As shown in the 2006–2007, disubstituted acetylenes react with BuMgBr in Et<sub>2</sub>O in the presence of Cp<sub>2</sub>ZrCl<sub>2</sub> catalyst (10 mol%) under mild conditions (r.t., 2 h) giving rise to tetrasubstituted magnesacyclopentadienes **197** in 50% yield [238,239]. The replacement of BuMgBr by BuMgCl did not noticeably change the yield of the target magnesacyclopentadiene. The yield of **197** did not exceed 15% while using THF as a solvent.



The synthesis of 2,3-dialkyl-5-alkylidenemagnesacyclopent-2enes **198** has been performed via intermolecular cyclomagnesiation of disubstituted acetylene and allene in equimolar amounts with BuMgX (X = Cl, Br) affected by Cp<sub>2</sub>ZrCl<sub>2</sub> in Et<sub>2</sub>O under optimized reaction conditions [231,240]. In these experiments together with target magnesacyclopentenes **198** the corresponding magnesacyclopentadienes **197** were shown to obtain as a minor product (<15%).



The reaction of generated *in situ* magnesacyclopentadienes **189** with elemental sulfur ( $S_2Cl_2$ , thionyl chloride) under mild conditions led to tetrasubstituted thiophenes **199** [241].



High reactivity of the Mg–C bonds demonstrated by magnesacyclopentenes and magnesacyclopentadienes makes this class of metallacarbocycles extremely promising for a synthesis of wide assortment of organic and organometallic compounds.

#### 8. Conclusion

The literature data summarized in the present survey evidence that the most significant breakthrough in the field of organoaluminum and organomagnesium synthesis for the last 15–20 years associates with the discovery of the catalytic cycloalumination and cyclomagnesiation of olefins, dienes and acetylenes with the aid of alkyl and halogen alkyl Al and Mg derivatives and Ti- and Zr-containing catalysts. Available from organic reagents cyclic Al and Mg metallacycles without preliminary isolation can be *in situ* transformed to substituted cyclopropanes, cyclobutanes, thiophanes, phospholanes, cyclopentanols and its esters, butane-1,4diols, 1,3-diene hydrocarbons including those of isoprenoid structure, functionally substituted carbon clusters, gigantic metallaand carbocycles as well.

Nowadays these investigations are under active development. In the nearest future one can expect further progress in several promising directions, in synthesis of major classes of natural compounds such as isoprenoids, prostaglandins, vitamins, medicines and many valuable products through the intermediate Al- and Mg-containing metallacycles.

Undoubtedly, the catalytic cyclometalation reaction of unsaturated compounds discovered by the authors of the present survey will be further developed and will provide a platform for designing the most advanced chemical technologies.

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